

# Using Ferrous Nuclear Waste as a Resource to Depurate Water and Wastewater

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## Introduction

Wastes can be transferred to other locations or recycled to minimise their quantity. They are frequently reintroduced into the circuit from whence they originated. Storage and incineration are options if these solutions are not workable. Due to their exposed qualities, materials based on metals are used in a variety of industrial applications. Depending on the processing, waste can also be produced at various destinations for the materials. 2.15 billion tonnes of trash were produced by the 27-member European Union in 2020, with the following industries contributing: construction (37.1%), mining and quarrying (23.4%), processing (10.9%), water and waste management (10.7%), homes (9.5%), and other economic activities (8.4%).

The upper sediments of sludge deposits' iron-containing oily sludge are the subject of particular attention. Here, the iron level is kept between 30 and 63%. They can therefore be regarded as valuable technological raw materials. However, the high oil content (up to 4%) caused by the conversion in the sintering furnace poses a challenge. The maps that were in place in 2020 contained more than 10.8 million tonnes of greasy bottom sediment sludge. Several by-products are produced during the manufacture of iron and steel, including mill scale, slag, dust, and sludge [1].

According to a statistic about the production of by-products, 200 kg (in the case of steelmaking based on scrap) and 400 kg (in the case of steelmaking based on iron ore) of by-products are typically created per tonne of steel. Filters are used in the abatement equipment to capture sludge and dust. They concentrate significant amounts of iron oxides and some carbon after being separated from the gases, with the potential for internal usage. In continuous casting and rolling mill operations in oxidising conditions, mill scale is mostly produced. On the steel's surface, an iron oxide coating forms. It can be used again as a raw material for pellets and briquettes as well as sintering machinery [2].

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## Description

Numerous applications (such as the purification of mining effluents or those from the textile industry, especially in the retention of As) have shown the effectiveness of the reaction mechanisms involving the Fe species, particularly in the formation and use of ferric oxides. The majority of these applications are based on the property of exposing a large specific surface area and, therefore, high reactivity. Ferric (hydric) oxide precipitation is a proven approach for removing pollutants from waste streams in a number of industrial processes, such as the treatment of textile dyeing effluents and the use of high-density sludge systems for the control of arsenic in mining sector effluents.

In daily living, iron is a necessary element. Its biological systems, capacity to bind oxygen, sulphur, or nitrogen atoms, as well as a variety of organic molecules, as well as its mobility in the natural environment due to the oxidation states in which it can be found (causing sorption and degradation phenomena, particularly when precipitation occurs in the form of iron oxyhydroxides) all serve to highlight its significance in the balance of life. Many organic, inorganic, and even radioactive pollutants' ability to pollute the environment was reduced by reactions involving iron in nature's biological cycle. Environmental engineers have developed a number of environmental cleanup techniques throughout the years that are based on reactions mediated by iron species and are inspired by the natural world. Results for the adsorption and/or reduction of As or Cr species employing zero-valent iron nanoparticles for the breakdown of organic compounds or iron compounds that create oxyhydroxides in the natural environment are well known [3].

The "ageing" of Fe species, which results in more regulated structures (like goethite or hematite) with less active surfaces and is one of the negative impacts capacity for adsorption. It is present during the decontamination processes, particularly through the adsorption of non-oxidized Fe species (sulphides, carbonates, and phosphates), which, depending on the pH and redox potential (Eh) values, can act as adsorbents or (co)precipitators for different metal species and radionuclides. When iron sulphides are present, mining activities can have a negative impact on the environment because large amounts of solutions with highly concentrated acids are released into the environment through chemical and microbial mechanisms in the presence of air and water (acid mine drainage—AMD), which together with metallic species, cause contamination and severe ecological imbalances [4]. Due to their crucial function in maintaining the equilibrium of life, iron compounds have proven useful and effective in other processes that affect the quality of life, particularly in environmental cleanup. Coagulation is one of the most effective and dependable methods for decontaminating water

and wastewater. In industrial coagulation-flocculation procedures, ferrous sulphate is typically favoured over aluminium sulphate since the latter produces sludge that is more toxic and necessitates more expensive inertization techniques. The most effective method for cleaning up liquid organic and inorganic chemical effluents continues to be coagulation-flocculation. In order to make waste and leftover materials desirable, it is crucial to find environmentally and financially advantageous alternatives to the coagulant used in decontamination. Additionally, a different option to valorizing Industrial ferrous wastes are environmentally friendly transformed into magnetic nano-sized iron oxides that could serve as water decontamination adsorbents [5].

## Conclusion

The ferrous wastes' potential value as raw materials for water and wastewater treatment and other industrial uses is highlighted in this literature review. Even if significant amounts of iron waste are currently valorized, the possibility of reusing ferrous waste could reduce manufacturing costs for the use of iron compounds as coagulants and cutting-edge nanomaterials in water and wastewater treatment. Regarding its valuing, there are both positive and negative elements. For instance, even if the quantities are sufficient, not all converting procedures are entirely environmentally friendly or suitable for industrial production. Typically, the production of ferrous waste—particularly MS and FeSO<sub>4</sub>—comes mostly from the iron and steelmaking industries as well as from the manufacturing of TiO<sub>2</sub>. The article provides some illustrative examples of waste processing used for productive purposes. Research is based on: I a thorough presentation of technical solutions for integrating various ferrous wastes into water and wastewater treatment pathways as useful materials, such as FeSO<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub> nanoparticles (NPs); the highlighting of industrial sources that produce ferrous wastes, their

processing methods, and quantitative data; and the effectiveness and laboratory/pilot tests related to water and wastewater decontamination with a variety of different ferrous wastes. This work sheds new light on the potential of industrial ferrous waste as dependable coagulants and adsorbents with properties similar to those of commercial products. In this sense, using ferrous wastes as raw material substitutes is a real solution to the consumption problems and environmental dangers of the present.

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