

# Optimizing CaCO<sub>3</sub> Matrix Might Allow To Raise Their Potential Use In Biomedical Application

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## Abstract

The significant step in CaCO<sub>3</sub> fabrication is to obtain homogenous population. There is a wide application in biomedical and industry market, since many reports have been investigated possible control of its diameter and shape during fabrication. Nowadays, CaCO<sub>3</sub> template can be synthesised in diameter near or less than 120 nm. Control factors affected CaCO<sub>3</sub> nucleation with integration of polymer inside were the main purpose in CaCO<sub>3</sub> modification. In spite of great work that was done, designing of CaCO<sub>3</sub> matrix as a way to be more attractive for hydrophobic cargo molecules could need a second eye for other investigation. The modification of CaCO<sub>3</sub> matrix not only can provide mechanical support of all of CaCO<sub>3</sub> architecture, or as a vehicle for hydrophobic molecules but also can be used as a smart vector for integration other drug delivery system such as liposome, micelles or even lipid nanoparticles.

**Keywords:** CaCO<sub>3</sub> fabrication; Homogenous population; Liposome; Micelle; Polymers

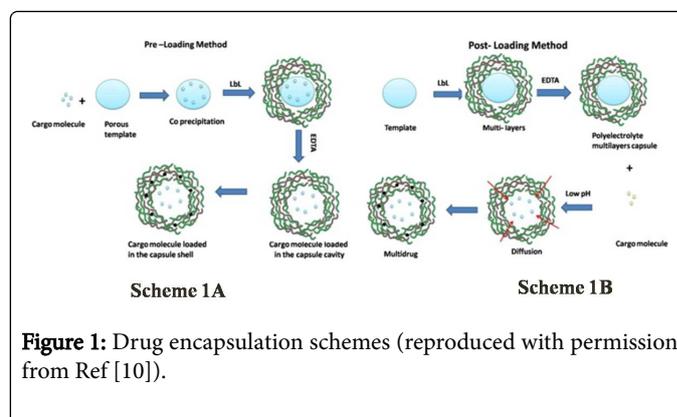
## Introduction

CaCO<sub>3</sub> crystals were considered as one of important inorganic materials for producing drug delivery carriers [1-4] for several advantages as following:

1) There is no any sign for histological toxicity after core removal with EDTA and it is safer in handling than other templates [5].

2) The natural porosity of CaCO<sub>3</sub> micro/nanoparticles has provided them with great advantages for layer by layer adsorption [6]. Hence polymers used in polyelectrolyte multilayer assembly, will diffuse through these porous forming interior polyelectrolyte network complexes having the same materials presented in the shell after the core removal [2,7]. These connected networks might provide mechanical and protective support for capsules architecture [8] allowing for long storage and can cause good stability in blood stream.

3) CaCO<sub>3</sub> crystals can be formed with simple mixing of inexpensive and widely accessible salt precursors, CaCl<sub>2</sub> and Na<sub>2</sub>CO<sub>3</sub> and the core can be removed by EDTA with no more effect on layer by layer capsules [4,9]. Cargo molecules could be encapsulated inside CaCO<sub>3</sub> matrix by either using co-precipitation in its porous (Figure 1A, pre loading method) [1] or by loading cargo molecule inside Layer by Layer (LbL) capsules after core removal (Figure 1, post loading method) [2].

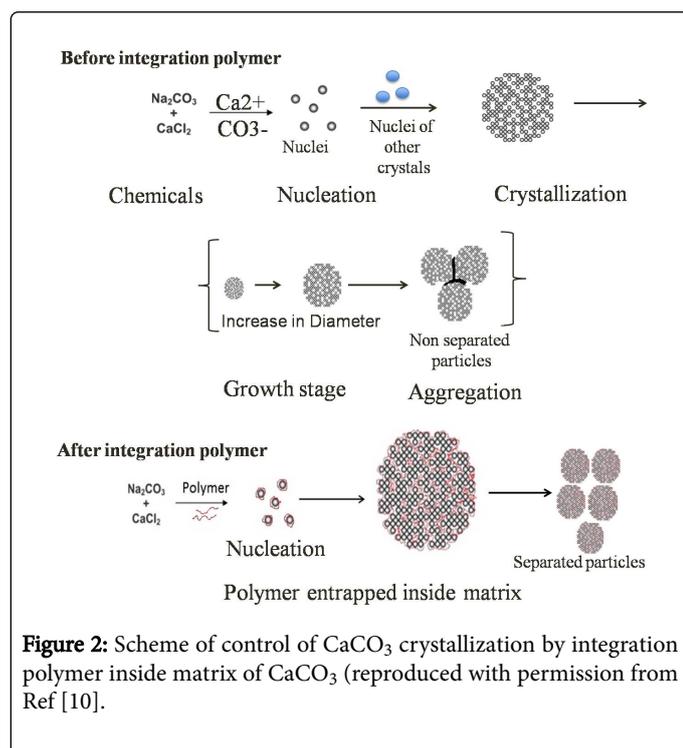


**Figure 1:** Drug encapsulation schemes (reproduced with permission from Ref [10]).

The above notable advantages give CaCO<sub>3</sub> template much important use in medical applications and also can be considered as a good example to study mechanical and physical properties in carrier fabrication. Although CaCO<sub>3</sub> has attracted many attentions and used in wide applications, the matrix of CaCO<sub>3</sub> is still under optimization. Previously its aggregated state, polymorphism crystallization and its micrometer diameter were completely solved [10]. The nucleation process of CaCO<sub>3</sub> during fabrication becomes a way for improving the final CaCO<sub>3</sub> template. Indeed, the quality of the resultant microparticles is introduced to be strongly dependent on the experimental conditions such as the type of the used salts, their concentration, pH, temperature, rate of mixing solutions and the intensity of agitation of the reaction mixture [11-14]. In addition, inclusion of various additives, such as divalent cations, organic solvents and macromolecules (synthetic or natural) added to the reaction mixture, are shown to exert a strong effect on the morphology of the formed CaCO<sub>3</sub> microparticles [15-18].

## Control of CaCO<sub>3</sub> Fabrication

In previous reports, CaCO<sub>3</sub> synthesis was controlled by adding organic materials and its derivatives during fabrication. These materials might strongly influence the crystallization of CaCO<sub>3</sub> whereas, stabilized amorphous CaCO<sub>3</sub> could be formed due to the functional groups of organic material leading to control nucleation, growth, and alignment of the crystals [19,20]. Currently, simple polyelectrolytes have been used to control the crystallization of calcium carbonates during synthesis [21]. The functional group of polyelectrolyte allows to control strongly nucleation and crystals agglomeration. Hence the single particle of CaCO<sub>3</sub> is agglomerated by tiny smaller crystals resulting from attachment of Ca<sup>2+</sup> and CO<sub>3</sub><sup>2-</sup> nuclei. In case of absence of electrostatic balance, these nuclei tend to bind with other in the same solution causing aggregation and growth in diameter. Furthermore, their aggregation is not easily separated by using mechanical separation (example: vortex and shaker or even physical separation like sonication). The active group of both polyelectrolyte cationic and anionic polymers could contribute to keep balance among nuclei. This could be explained from the fact that Ca<sup>2+</sup> and CO<sub>3</sub><sup>2-</sup> nucleation can accept the active group of polymers to keep them in most case under electrostatic balance. This property allows to reduce growth of crystal, furthermore leading to diameter control (Figure 2) [10].



Many polymers have been used to control CaCO<sub>3</sub> during fabrication such as poly (sodium 4-styrene-sulfonate) PSS [22,23], Poly (allylamine hydrochloride PAH [24], Poly acrylic acid (PAA) and Chitosan [10] (CH), poly (vinyl alcohol) (PVA), polyacrylamide, poly(N-isopropyl acrylamide), poly(N-vinyl pyrrolidone), and poly(ethylene oxide) [10]. From previous studies, it is indicated that any peptides can influence strongly on CaCO<sub>3</sub> nucleation, should certainly alter the morphology of CaCO<sub>3</sub> [25]. The demission of CaCO<sub>3</sub> from diameter and shape is already studied and the both are completely controlled by adding polymers during fabrication. As

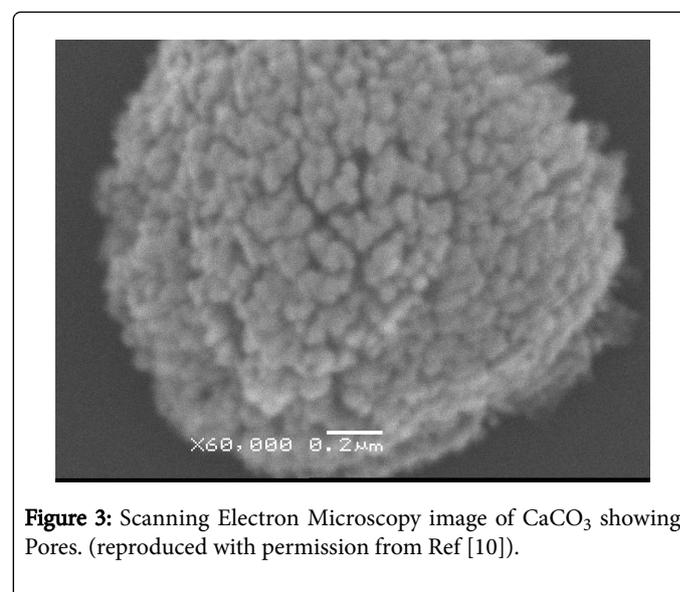
example, PAA can reduce diameter of CaCO<sub>3</sub> to less than 200 nm and PAH can control morphology of CaCO<sub>3</sub> toward elongated shape like rods. It could be concluded that CaCO<sub>3</sub> mineralization can accept physicochemical properties of used polymers.

## Drawback of CaCO<sub>3</sub> Controlled by Polymers

As a rule, the spherical CaCO<sub>3</sub> microparticles that were obtained by simple mixing of Ca<sup>2+</sup> and CO<sub>3</sub><sup>2-</sup> can be turned into rhombohedral calcite microcrystal after several weeks of storage in water at room temperature because of re-crystallization [1]. In case of used polymer, there is no shape change during successive six months of storage [14]. Since the negatively charged of PSS are adsorbed on the matrix of carbonate nanoparticles constituting the porous CaCO<sub>3</sub> microparticles and prevents the re-crystallizations. High stability of the CaCO<sub>3</sub> microparticles in water is very important for the successive LbL assembly. However this storage is linked much with distilled water, milli Q water or buffer pH 7.2. In case CaCO<sub>3</sub> kept at solution having ionic salts, acidic solution, or strong minerals, Its morphology can be changed and re-crystallization is expected. Indeed the polymer entrapped CaCO<sub>3</sub> matrix could answer the ionic stress allowing to modify CaCO<sub>3</sub> configuration. Chitosan, poly acrylic acid [26], poly allylamine hydrochloride [27] are known with their answer for ionic stress and they could modulate their chain after they are crystallized inside matrix of CaCO<sub>3</sub>. It is proven in case of polymer integrated in a matrix of CaCO<sub>3</sub> to coat them with layer-by-layer alternate adsorption or to keep them as dried particles at room temperature or to keep them in water. This environment could prevent CaCO<sub>3</sub> re-crystallization.

## Designing Matrix of CaCO<sub>3</sub>

Recently the porous channel of CaCO<sub>3</sub> was employed completely as a safe vector for protein encapsulation (Figure 3) [1].



The empty pores were formed among tiny crystals of CaCO<sub>3</sub> during crystallization resulting in connected network after core removal. These networks could be occupied by cargo molecules. Hence, cargo molecule can be mixed initially with CaCl<sub>2</sub> or Na<sub>2</sub>CO<sub>3</sub> according to its charge and its ability to be stable under alkaline pH of Na<sub>2</sub>CO<sub>3</sub>. After reaction of the mixture, cargo molecules will be entrapped inside matrix of CaCO<sub>3</sub> [28]. In another case, biomolecules can be adsorbed

in the pores of the CaCO<sub>3</sub> crystals, after their crystallization by physical adsorption [29,14] chemical cross-linking [30] co-precipitation, [27] and trapping by coating with polyelectrolyte multilayers. In order to control the porosity of CaCO<sub>3</sub> crystal, temperature should be optimized during fabrication [9]. It is found that the CaCO<sub>3</sub> crystals with larger pores (prepared at 22 or 45°C) will be even more penetrable for molecules of interest. The designing of CaCO<sub>3</sub> porous was initially employed by adding several type of polymers during fabrication such as carboxymethyl cellulose (CMC), a negatively charged polysaccharide, which was simultaneously incorporated providing attractive force for positively charged drugs such as doxorubicin (DOX) [28,14]. Wang et al. (2006) reported that ibuprofen, a lipophilic drug, was loaded into the polystyrene sulfonate (PSS)-doped CaCO<sub>3</sub> microparticles. Due to the charge repulsion, the loading amount of ibuprofen was not very large. Moreover, the additive of PSS has some uncertainties for biomedical applications [14]. In addition, porous of CaCO<sub>3</sub> were design by Cyclodextrins to be accommodated for hydrophobic materials such as curcumin [31]. Another designing is to generate block co polymer micelles inside CaCO<sub>3</sub> matrix during fabrication. Since polystyrene-blockpoly (acrylic acid) (PS-b-PAA) was added drop wise into Na<sub>2</sub>CO<sub>3</sub> aqueous solution under vigorous agitation then CaCl<sub>2</sub> was rapidly poured into the mixed solution under vigorous agitation [23]. It is found that CaCO<sub>3</sub> cores possess high connected and very stable internal area [8]. Yashchenok and co-workers have introduced liposomes for modification of CaCO<sub>3</sub> cores and demonstrated that ultrasound (US) triggered mixing of the liposome encapsulated molecules and core-embedded molecules may be achieved in confined volumes [32]. The other modification for CaCO<sub>3</sub> matrix is to involve air bubbles inside matrix during fabrication by using Plexiglas reactor [33].

### CaCO<sub>3</sub> and Biological Toxicity

Calcium carbonate nanoparticles have exhibited successful application as biological subcutaneous delivery [5,34,35]. Many reports confirmed their safe use for raise their therapeutic activity without harming biosystems [5]. Jaji and his co-workers investigated the safety of cockle shells (ANC) as a potential agent for subcutaneous delivery of biology and drug materials. Confirming that there is no mortality, it was recorded at the end of the acute and subchronic toxicity experiments for calcium carbonate injected subcutaneously. With a LD50 of 6450 mg/kg body weight, calcium carbonate merged a wide margin of safety and low acute toxicity [36]. The Single doses of 1770 and 11,800 mg/m<sup>2</sup> of calcium carbonate did not form any cytotoxicity while the high dose of 29,500 mg/m<sup>2</sup> introduced some toxic signs and lesions. Okogbue et al. (2014) showed that histological results revealed that calcium carbonate had no negative impact on the body tissues of the prawns tested both on the muscle and carapace [37]. Furthermore, the total calcium ions was higher in serum after administration of calcium carbonate powder versus calcium citrate tablets [38]. The multilayered nanocapsules produced by calcium carbonate core removal observed no evidence for any histological toxicity because CaCO<sub>3</sub> crystals can be removed completely by using disodium ethylenediaminetetraacetic acid (EDTA) and the ions formed upon dissolution can be diffused out through the capsule wall rapidly [39]. In case shell, the histological toxicity depends on the type of polymer formed layers of capsules. From the above mention, calcium carbonate could be highlighted their potential use in biomedical and industrial applications. Recently, many type of particles have been introduced as great vehicles for drug delivery system such as self assembly polymers

[40,41], liposomes [42,43] and micelles [44,45], LbL CaCO<sub>3</sub> [10,46], and LbL magnetic nanoparticles [47].

### Conclusion

The potential use of drug delivery system could be raised with smart modification of CaCO<sub>3</sub>. In this sense, the shell and core become more efficient to encapsulate several drugs with hydrophobic and hydrophilic properties. Several studies have been confirmed that CaCO<sub>3</sub> crystallization could be acceptable for development.

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