

# Evolving Safety: Culture, Tech, Human Factors

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## Introduction

Safety management is a critical discipline, particularly within high-risk industries where potential hazards can lead to severe consequences. The ongoing evolution of industrial processes, coupled with increasing complexities, necessitates continuous innovation in strategies designed to protect workers and assets. Understanding the multifaceted nature of safety requires delving into various components, from sophisticated risk assessment methodologies to the pivotal role of human behavior and organizational culture. This body of research provides a comprehensive look at these elements, offering insights into both established practices and emerging trends aimed at fostering safer work environments.

One significant area of focus involves robust risk assessment. For example, a recent study presents a comprehensive risk assessment framework tailored for safety management in construction projects. This framework uniquely integrates the Human Factors Analysis and Classification System for Construction Accidents (HFACS-CM) with fuzzy Analytic Hierarchy Process (AHP) to effectively identify and prioritize safety risks, paying particular attention to their underlying human factors [1].

The effectiveness of safety management systems (SMS) themselves is another vital aspect of ongoing research. A systematic review synthesizes current research on SMS effectiveness, pinpointing key factors and outcomes associated with successful implementation. This review also transparently identifies existing gaps in the literature, particularly concerning performance measurement and the profound impacts of organizational culture on safety outcomes [2].

Building upon the importance of organizational culture, research further investigates how safety management practices directly influence overall safety performance. Findings here reveal that safety culture plays a significant mediating role. The implication is clear: effective safety practices are instrumental in fostering a strong, positive safety culture, which in turn leads to markedly improved safety outcomes across various operational contexts [3].

Expanding on risk management, another systematic review specifically examines practices across diverse high-risk industries. This work identifies common strategies and critical success factors that consistently enhance safety. The insights gleaned from this review are highly valuable, offering practical guidance for refining and improving existing safety management frameworks, especially within complex operational environments where risks are inherent and multifaceted [4].

Qualitative research offers a deeper dive into the on-the-ground realities of occupational safety. One such qualitative study explores both the best practices and persistent challenges encountered in occupational safety management within high-risk workplaces. The study strongly emphasizes the critical importance of strong

leadership, the necessity of continuous training programs, and the deployment of adaptive safety protocols as essential tools to effectively mitigate risks and cultivate a truly preventative culture [5].

The advent of technological advancements is undeniably reshaping safety management. A systematic review specifically investigates the transformative role of digitalization in occupational safety management. This review identifies emerging trends, such as the increasing application of the Internet of Things (IoT), Artificial Intelligence (AI), and big data analytics. It also candidly addresses associated challenges, including issues of data privacy and integration, all in the context of enhancing safety performance and improving risk prediction capabilities [6].

Beyond technology, the human element remains paramount. A dedicated review and framework highlight the critical role of human factors and ergonomics in both the design and successful implementation of effective safety management systems. This research strongly advocates for moving beyond purely technical solutions, urging practitioners to consider human capabilities, inherent limitations, and the dynamic interaction between people and their work environment as fundamental to preventing incidents [7].

Proactive strategies are consistently shown to be more effective than reactive ones. In this vein, a paper proposes a proactive safety management framework specifically for offshore wind farm construction. This innovative approach integrates fuzzy Failure Mode and Effects Analysis (FMEA) with fuzzy AHP. The framework's core aim is to identify potential failure modes, rigorously assess their risks, and then prioritize preventive measures, thereby significantly enhancing safety before any incidents even have a chance to occur [8].

Leadership plays an undeniable role in cultivating a safety-conscious workforce. One study investigates precisely how safety leadership impacts safety citizenship behavior, finding that both psychological safety and a strong safety climate mediate this crucial relationship. The findings suggest that effective leaders are those who successfully cultivate an environment where employees feel genuinely safe to voice concerns and are empowered to proactively contribute to safety, ultimately leading to superior organizational safety outcomes [9].

Finally, the measurement of safety performance is evolving. A study develops a leading indicator framework specifically for safety management systems within the demanding oil and gas industry. This work effectively demonstrates how identifying and rigorously tracking proactive metrics can serve to predict and prevent incidents, marking a significant shift away from traditional reactive safety measures and leading to a substantial improvement in overall safety performance [10].

Through these diverse research perspectives, a holistic understanding of effective safety management emerges, emphasizing integration, human-centric design, and proactive strategies.

## Description

The landscape of safety management is increasingly complex, demanding integrated and forward-thinking approaches to mitigate risks across various industries. A significant portion of contemporary research focuses on developing sophisticated risk assessment methodologies that can accurately pinpoint hazards and their underlying causes. For instance, a detailed framework for construction projects combines the Human Factors Analysis and Classification System for Construction Accidents (HFACS-CM) with fuzzy Analytic Hierarchy Process (AHP). This integration allows for a nuanced identification and prioritization of safety risks, critically addressing the human factors that contribute to accidents [1]. The success of such frameworks is pivotal in high-stakes environments where even minor oversights can lead to severe consequences. This highlights a clear trend towards more comprehensive and analytical tools to enhance decision-making in safety planning.

Beyond specific risk assessment tools, the overall effectiveness of safety management systems (SMS) is a subject of continuous scrutiny. A systematic literature review meticulously synthesizes existing research, identifying key factors that contribute to the successful implementation of SMS and the outcomes achieved. The review also constructively points out critical gaps in current knowledge, particularly concerning robust performance measurement strategies and the often-underestimated influence of organizational culture on SMS efficacy [2]. This suggests a need for more empirical studies focusing on quantifiable impacts and the less tangible, yet powerful, cultural dynamics within organizations. The emphasis here is on understanding what truly makes an SMS effective beyond mere compliance, driving a deeper inquiry into the mechanisms of success and failure.

A recurring and potent theme across multiple studies is the mediating role of safety culture in achieving superior safety performance. Research strongly indicates that well-implemented safety management practices are not just about protocols; they are fundamental in fostering a strong safety culture within an organization. This cultivated culture, in turn, acts as a critical intermediary, directly leading to improved safety outcomes [3]. Furthermore, qualitative studies exploring occupational safety in high-risk workplaces underscore the importance of leadership, continuous training, and adaptive safety protocols. These elements are seen as crucial for mitigating risks and embedding a truly preventative culture where safety is a shared responsibility rather than a mere rulebook [5]. Effective leaders are shown to cultivate an environment of psychological safety, encouraging employees to voice concerns and proactively contribute to safety initiatives, thereby improving overall organizational safety outcomes [9]. This collective insight reinforces that a positive safety culture is not an accidental byproduct but a deliberate outcome of strategic management and leadership.

The integration of advanced technologies and human factors into safety management systems represents a frontier of innovation. Digitalization, for instance, is rapidly transforming occupational safety, with emerging trends leveraging the Internet of Things (IoT), Artificial Intelligence (AI), and big data applications. These technologies promise enhanced safety performance and more accurate risk prediction, though they introduce challenges related to data privacy and seamless integration into existing systems [6]. Concurrently, a critical review and framework emphasize that human factors and ergonomics are indispensable in designing and implementing effective safety management systems. This perspective advocates for moving beyond purely technical fixes, instead focusing on understanding human capabilities, limitations, and the intricate interactions between people and their work environments to genuinely prevent incidents [7]. This dual focus on technological advancement and human-centric design ensures a holistic approach to modern safety challenges.

Proactive safety measures are consistently highlighted as superior to reactive

ones. An illustrative example is a proposed proactive safety management framework specifically for offshore wind farm construction, which cleverly combines fuzzy Failure Mode and Effects Analysis (FMEA) with fuzzy AHP. This methodology aims to identify potential failure modes early, rigorously assess their risks, and then strategically prioritize preventive measures to enhance safety well before any incident can occur [8]. Similarly, the development of leading indicator frameworks for safety management systems, as demonstrated in the oil and gas industry, showcases how tracking proactive metrics can effectively predict and prevent incidents. This marks a strategic shift from merely reacting to accidents towards actively anticipating and averting them, leading to a significant uplift in overall safety performance [10]. These advancements in proactive risk management represent a paradigm shift, moving organizations from a responsive stance to a predictive and preventive posture in safety.

## Conclusion

The provided research highlights the evolving landscape of safety management, particularly in high-risk industries. A core focus involves comprehensive risk assessment frameworks, often integrating methodologies like the Human Factors Analysis and Classification System for Construction Accidents (HFACS-CM) with fuzzy Analytic Hierarchy Process (AHP) to identify and prioritize safety risks and their human factors [1]. Evaluating safety management system effectiveness is crucial, with systematic reviews identifying key success factors and outcomes, while also noting gaps in performance measurement and organizational culture impacts [2].

A significant theme emerging from these studies is the profound influence of safety culture. Effective safety practices are shown to foster a strong safety culture, which then significantly mediates and improves overall safety outcomes [3]. Furthermore, risk management practices across high-risk industries reveal common strategies and critical success factors, offering insights for improving safety frameworks in complex environments [4]. Challenges persist, however, with qualitative studies emphasizing the need for strong leadership, continuous training, and adaptive safety protocols to mitigate risks and cultivate a preventative culture [5].

Technological advancements, specifically digitalization, are transforming occupational safety. Emerging trends include the application of Internet of Things (IoT), Artificial Intelligence (AI), and big data for enhanced safety performance and risk prediction, though data privacy and integration challenges remain [6]. The human element is consistently emphasized, with studies highlighting the critical role of human factors and ergonomics in designing effective safety management systems, advocating for approaches that consider human capabilities and interactions beyond purely technical solutions [7]. Proactive measures are also critical, as evidenced by frameworks combining fuzzy Failure Mode and Effects Analysis (FMEA) and fuzzy AHP for identifying potential failure modes and prioritizing preventive actions in complex projects like offshore wind farm construction [8]. Effective safety leadership is instrumental, creating psychological safety and a strong safety climate where employees contribute proactively to safety [9]. Ultimately, the development of leading indicator frameworks helps predict and prevent incidents, moving safety management from reactive to proactive, as demonstrated in the oil and gas industry [10].

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## Conflict of Interest

None.

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