

10<sup>th</sup> World Congress on  
**Green Chemistry and Technology**  
 July 10-11, 2019 | Paris, France

## Adsorption and desorption mechanisms and kinetic study of synthesized iron doped zeolite for phosphate in aqueous phase

**Kwang Soo Kim**<sup>1,2</sup> and **Md Saifuddin**<sup>1,2</sup>

<sup>1</sup>University of Science and Technology, Republic of Korea

<sup>2</sup>Korea Institute of Civil Engineering and Building Technology, Republic of Korea

For the removal of phosphorus from wastewater to prevent eutrophication, zeolites are considered as the most robust, reliable and budgetary adsorbent. In this study, Fe-zeolite-A was synthesized using sol-gel hydrothermal method. SEM, EDS, XRD, XPS and FT-IR characterization of the samples were conducted to confirm the proper synthesis of Fe-zeolite-A and to decipher the mechanism behind adsorption and desorption. XPS data suggests that the Fe ion got incorporated into the zeolite-A framework in the sites of Si, Al and Na. The synthesized iron zeolite adsorbed and desorbed phosphate much faster than zeolite-A. The peak shift of Fe-2p and O-1s in the XPS, as well as the band shift and change in intensity in the FT-IR spectra of the zeolite backbone corresponding to –OH bending and stretching confirmed the involvement of ligand exchange mechanism. In the working pH,  $\text{H}_2\text{PO}_4^-$  acted as a ligand and formed surface complex with Fe through OH bond, whereas at alkaline pH it was desorbed into the solution in the form of  $\text{HPO}_4^{2-}$ . The EDS data, Si–O–Al band shift and intensity change in FT-IR, along with change in peak and intensity of Al-2p in XPS proved the involvement of Al in adsorption through precipitation and desorption by releasing the free aluminum in the form of  $\text{AlPO}_4^-$ . As zeolites are more selective to  $\text{H}^+$  ion, it exchanged its  $\text{Na}^+$  ion in the phosphoric acid medium due to reaction with acid and formed soluble  $\text{NaH}_2\text{PO}_4$ . It was confirmed by EDS data, XPS peak intensity and constant increase in pH of the solution towards neutralization due to decrease in  $\text{H}^+$  ion. In the desorption phase, the  $\text{H}^+$  ion in the zeolite got exchanged with  $\text{Na}^+$  due to addition of adequate NaOH to maintain alkalinity. The adsorption data of phosphate onto Fe-zeolite-A fitted well with Langmuir's isotherm model and pseudo-second-order kinetic model, which means that the amount of  $\text{PO}_4^{3-}$  adsorbed depends on the surface area of adsorbent regardless of the concentration. The amount of  $\text{PO}_4^{3-}$  adsorbed by the metal ions is 156.47 mg  $\text{PO}_4^{3-}$ /g Fe and 16.19 mg  $\text{PO}_4^{3-}$ /g Al and the adsorption rate was found to be 5.216 mg/g Fe·min and 0.54 mg/g Al·min.