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## Microstructure and electrochemical behaviour of ceramic reinforced titanium matrix composites fabricated by spark plasma sintering

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The human physiological fluids are composed of aggressive anions such as chlorides, sulphides, fluorides and phosphides, which cause dissolution of the Ti oxide layer. Corrosion attack of titanium-based implants has adverse effects on titanium's biocompatibility (Toptan et al. 2016:152). Spark plasma sintering (SPS) technique is a highly advantageous powder consolidation technique, that is pronounced to fabricate specimen that perform significantly better than products produced by traditional sintering and casting methods. This technique provides high grain-growth retention and significantly less energy intensive than other methods. The purpose of this study is to synthesize titanium matrix composites with improved anti-corrosion properties through the incorporation of TiB<sub>2</sub> ceramics particulates. The composites will be fabricated with a state-of-the-art sintering technology. Ti and TiB<sub>2</sub> powders were used as the feedstock materials. The powders were blended and mixed for 8 h to fabricate sets of binary composites; Three composites of Ti-TiB<sub>2</sub> binary system were prepared. The ad-mixed powders were then densified at 1350 °C, at a holding time of 5 min, with a heating rate and applied pressure of 100 °C/min and 50 MPa respectively. The microstructure and phase evolution of sintered products were then characterized using the optical microscope (OM), scanning electron microscope equipped with an energy-dispersive X-ray spectroscopy (SEM/EDS), and X-ray diffractometer (XRD). The corrosion properties were analyzed using potentiostat using linear polarization and impedance spectroscopy methods. The OM micrographs showed that at high TiB<sub>2</sub> compositions the microstructure was more refined with definite presence of needle-like whiskers uniformly dispersed throughout the matrix material. The XRD results also depicted significant formation of the TiB; this is an indication that the SPS conditions favoured the evolution of TiB<sub>2</sub> to TiB and no other boron-based species were formed during processing at high temperatures. The high reinforcement composition depicted enhanced anti-corrosion performance.

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