

International Conference on

**DIAMOND AND CARBON MATERIALS & GRAPHENE AND SEMICONDUCTORS**

July 17-18, 2017 Chicago, USA

**Thin film nanocrystalline diamond for optical and monolithically integrated display applications**Adam Khan<sup>1</sup>, Priya Raman<sup>1</sup> and Robert Polak<sup>2</sup><sup>1</sup>AKHAN Semiconductor, Inc., USA<sup>2</sup>Loyola University Chicago, USA

Diamond is well-known for its extreme hardness, high-optical transparency, high thermal conductivity, and great chemical stability. In spite of all these excellent properties, diamond has largely been absent in optical applications due to the difficulty in fabricating high quality diamond thin films at lower substrate temperatures cost efficiently. Pioneering work on low temperature, high quality diamond deposition methods by AKHAN semiconductor Inc. has opened doors for the use of diamond in a wide variety of optical applications. Nanocrystalline diamond (NCD) coatings with grain size of 10-100 nm can significantly enhance the breakage, scratch performance and hydrophobicity of glass displays and lenses. In this work, NCD thin films of 50-250 nm thickness were deposited on commercial BK7 glass and chemically hardened aluminosilicate glass (Gorilla Glass) substrates using hot filament and microwave plasma chemical vapor deposition (HFCVD and MWCVD) techniques under optimized substrate temperatures to avoid substrate deformation. Optical characterization work of the as deposited NCD films was performed using ellipsometry, spectral reflectance and spectrophotometry over visible wavelengths. Mechanical characterization work was also performed to obtain hardness and young's modulus data for the NCD films. Measured results demonstrate the viability of NCD as a protective coating for a broad range of optical applications. Additionally, low temperature, high quality diamond deposition allows complementary metal oxide semiconductor (CMOS) device integration on optical substrates opening new opportunities for the development of next-generation monolithically integrated transparent devices and electronics.

**Biography**

Adam Khan is the Founder and CEO of AKHAN Semiconductor. He is currently leading the technology development program. His research interests include theoretical work in unconventional superconductor systems and applied work in n-type diamond semiconductor systems. He is listed inventor to over 11 issued and pending patents and has authored several published technical works in addition to roles like co-chairing technical conferences and symposia. He is also the winner of a 2013 R&D 100 award, Clean Tech Open Midwest Innovation Summit winner, and 2014 Forbes 30, under 30 in Energy and Industry. He earned his BS in Electrical Engineering and Physics from the University of Illinois Chicago, before pursuing graduate research at Stanford University's Stanford Nanofabrication Facility.

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